**How does NCQA collect and use your information for the Meaningful Use Health IT Survey?**

User Information:  
NCQA is contracted by Integrated Healthcare Association (IHA) to develop, evaluate, and audit the Meaningful Use of Health IT (MUHIT) Survey Tool responses as part of the Pay for Performance (P4P) program.. When users agree to the IHA Physician Organization Consent to Disclosure Agreement, the organization name and contact details are provided to NCQA. NCQA uses this information to establish an administrative user who manages all the users for that organization. Users must have a password, user name, and e-mail address to access NCQA survey tools.

Organization Data:  
The Survey Tool is intended to support the P4P MUHIT survey. As such, it asks questions and facilitates answering questions for the purpose of reporting PO performance on the P4P MUHIT survey. It also allows organizations to upload documents that support the answers to the questions. NCQA reports physician organization-level results to IHA and health plans participating in the P4P program. NCQA may also share summary statistics of all participating Physician Organizations (POs) responses who sign IHA’s Consent to Disclosure Agreement.

**Does the Meaningful Use Health IT Survey Tool use cookies?**

Temporary cookies are used to manage the user’s session ID. The session ID is randomly generated and lasts only as long as the browser is open. The cookie expires when the browser is closed. The data collected in a session is used by NCQA on an aggregate basis for the purpose of future resource planning.

**Does NCQA share your user information or organization data information?**

Any information gathered by NCQA will be used in ways described in IHA’s Consent to Disclosure Agreement.

**How does NCQA secure my information?**

The MUHIT survey resides on a secure site. NCQA stores survey data in a separate database, with access controlled by password and user rights assigned by the organization. NCQA staff involved in the organization’s MUHIT survey will have access to the information, as well as individuals performing system maintenance. **Whom can you contact if you have questions or concerns?**

Please contact [customersupport@ncqa.org](mailto:customersupport@ncqa.org), to report any known or suspected privacy or security breaches or to submit privacy-related questions or complaints. You may contact us in the following ways:

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